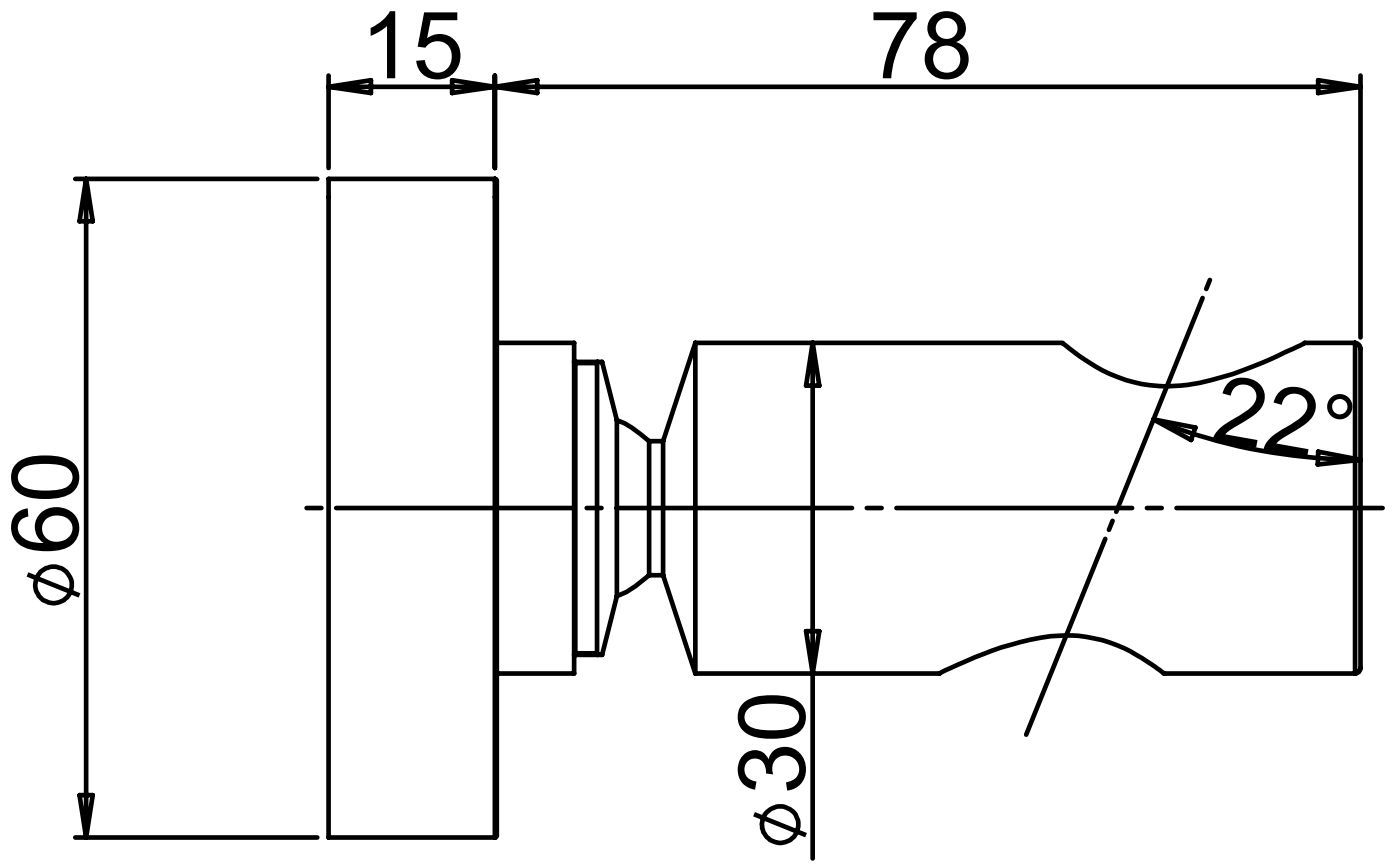
15
78
22°
ϕ60
ϕ30